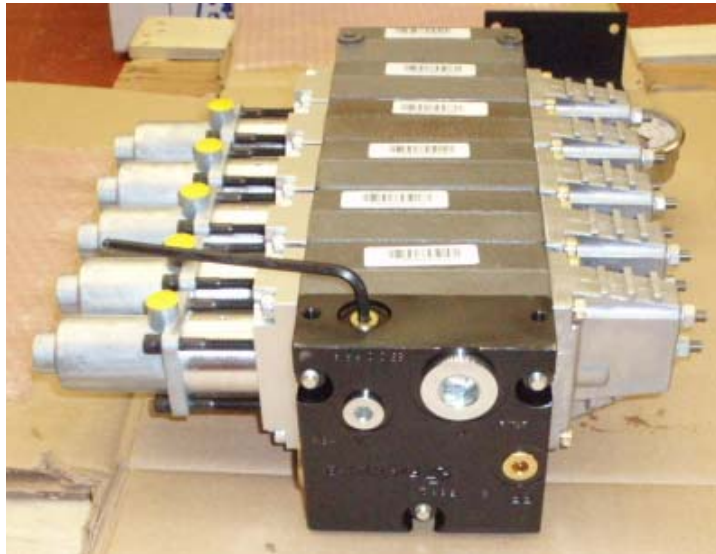




TECH NOTE:	09-013
TITLE:	Converting the PVG Power Beyond plumbing
DATE:	09/30/09
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This document describes the process of how to change the power beyond plumbing for a PVG valve for a LS system.

With the ports facing down, remove the plug located on the top of the power beyond section on the valve. This takes a 3/16" allen wrench.



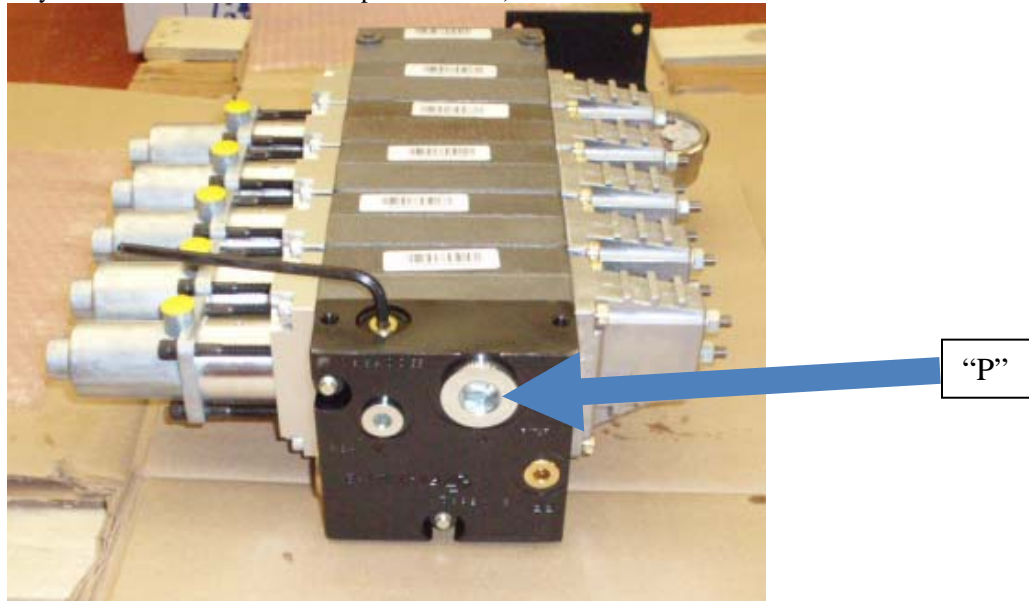
Using a 5/32" allen wrench, carefully install the 1/16" NPT cross drilling plug. Tighten till snug.



Re-install the -4 SAE port plug that was removed in step 1.



Remove the -12 SAE port plug (requires 9/16" allen wrench) from port "P" and plumb this pressure line through to your next valve. (Typically used for a dual flow control pressure line.)



Remove the -6 SAE port plug (requires 1/4" allen wrench) from the "LX" port and plumb the LS line through to your next valve. (Typically used for a dual flow control LS line.)

